

Fluidized particle-driven CSP integration model for MW-scale commercial applications

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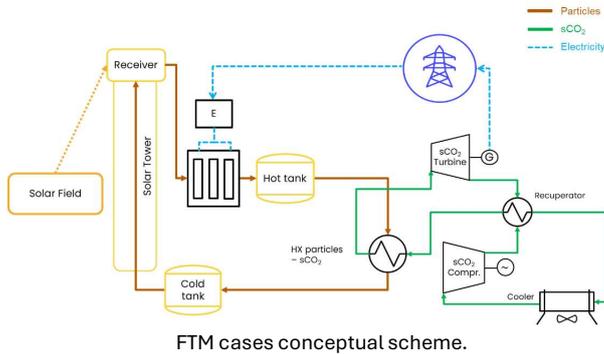
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Main idea

- **Cross-sectorial system** performance analysis for **particles-driven solar receiver** and **sCO₂ power block** in the framework of the Powder2Power EU-funded project.
- sCO₂ power block **cycle configuration selection** based on both demand and solar receiver performance **optimization**.
- Implementation of a **temperature boosting electric heater** enables to:
 - Enhance overall system **performance**.
 - Greater operational **flexibility**.
- **Hybridization** with renewable electricity generation and grid services.

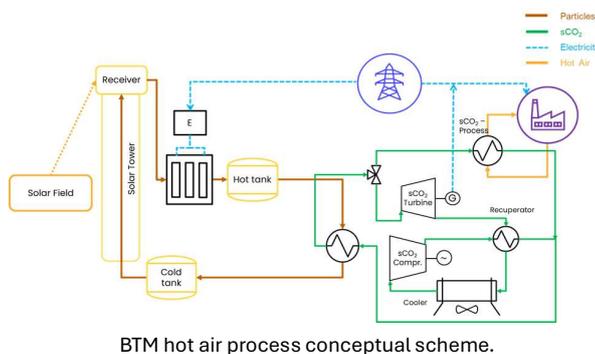
Case applications

- **In-Front-of-The-Meter (FTM) Applications considered:**
 - **Base load** operation.
 - **Peak load** operation.



Behind-The-Meter (BTM) Applications

- Higher Electricity demand ratio (direct steel production): **4 MWe and 0.6 MWth**.
- Higher thermal demand ratio (hot air for drying purposes): **1 MWe and 4 MWth**.



Model implementation

- **Seville (Spain) TMY** measured data considered as reference location.
- **Industrial energy demand** characterization.
- **Solar receiver** temperature sensitivity analysis between **15 MWth and 120 MWth** peak absorbed power performance.
- Implementation of thermal losses due to air conveyance.
- **sCO₂ power block cycle configuration**, considering different power levels:
 - Recuperation Cycle with Bypass.
 - Recompressed Cycle.
 - Partial Cooling Cycle.
- **Electric heater sizing** performed for nominal conditions.

Main results

Considering performance, the best suited cycle configuration and the optimal operating conditions are shown:

Optimized configurations and operating conditions summary

| Case Description | SR Abs. Power (MW) | sCO ₂ Eff. (%) | Photo-thermal Eff. (%) | sCO ₂ Cycle Config. | EH Outlet Temp. (°C) | SF Heat Ratio (%) | EH Heat Ratio (%) |
|------------------------|--------------------|---------------------------|------------------------|--------------------------------|----------------------|-------------------|-------------------|
| BTM Hot Air Process | 15 | 41.50% | 66.54% | Recompressed Cycle | 730 | 54.01% | 45.99% |
| BTM - Hot Air Process | 30 | 40.66% | 63.40% | Recompressed Cycle | 710 | 64.85% | 35.15% |
| BTM - Steel Production | 50 | 38.88% | 62.66% | Recompressed Cycle | 670 | 87.81% | 12.19% |
| FTM - 50 MWth | 50 | 47.43% | 63.13% | Partial Cooling Cycle | 750 | 59.93% | 40.07% |
| FTM - 120 MWth | 120 | 47.43% | 53.05% | Partial Cooling Cycle | 750 | 59.93% | 40.07% |

Conclusions and next steps

- **Recompressed cycle** is identified as the best-suited configuration for **BTM applications**.
- **Partial Cooling Cycles** is considered the best-suited configuration in terms of energy efficiency for **FTM applications**, presenting better efficiency at lower return particles temperature to the solar receiver.
- **Heating ratio** between the thermo-solar receiver and electric heater are **maintained** along the **optimum point**.
- **Project next steps** include:
 - Further optimization of the assets via a **techno-economical** assessment.
 - Model performance **validation** via pilot scale plant.

Acknowledgements

The research that led to these results has received co-funding from the European Union's Horizon Europe research and innovation programme under grant agreement No 101122347 (POWDER2POWER project).